



## Technical Data Sheet

### **XIAMETER™ PMX-200 Silicone Fluid, 50–1,000 cSt**

INCI Name: Dimethicone

Colorless, clear polydimethylsiloxane fluid

#### **Features & Benefits**

- Ease of application and rubout
- Ease of buffing
- Enhances color
- High water repellency
- High compressibility
- High shearability without breakdown
- High spreadability and compatibility
- Low environmental hazard
- Low fire hazard
- Low reactivity and vapor pressure
- Low surface energy
- Good heat stability
- Essentially odorless, tasteless and nontoxic
- Soluble in a wide range of solvents

For personal care applications

- Imparts soft, velvety skin feel
- Spreads easily on both skin and hair
- De-soaping (prevents foaming during rubout)

For industrial applications

- High dielectric strength
- High damping action
- Oxidation-, chemical- and weather-resistant

#### **Composition**

- Polydimethylsiloxane polymers
- Chemical composition  $(\text{CH}_3)_3\text{SiO}[\text{SiO}(\text{CH}_3)_2]_n\text{Si}(\text{CH}_3)_3$

#### **Applications**

- Active ingredient in a variety of automotive, furniture, metal and specialty polishes in paste, emulsion and solvent-based polishes and aerosols
- Various applications including cosmetic ingredient, elastomer and plastics lubricant, electrical insulating fluid, foam preventive or breaker, mechanical fluid, mold release agent, surface active agent, and solvent-based finishing and fat liquoring of leather

## Typical Properties

Specification Writers: These values are not intended for use in preparing specifications.

| Property                             | Unit                   | Result               |                      |                      |
|--------------------------------------|------------------------|----------------------|----------------------|----------------------|
|                                      |                        | 50 cSt               | 100 cSt              | 200 cSt              |
| Appearance                           |                        | Crystal clear        | Crystal clear        | Crystal clear        |
| Specific Gravity at 25°C (77°F)      |                        | 0.960                | 0.964                | 0.967                |
| Refractive Index at 25°C (77°F)      |                        | 1.4022               | 1.4030               | 1.4032               |
| Color, APHA                          |                        | 5                    | 5                    | 5                    |
| Flash Point, Open Cup                | °C (°F)                | 318 (605)            | > 326 (> 620)        | > 326 (> 620)        |
| Acid Number, BCP                     |                        | Trace                | Trace                | Trace                |
| Melt Point                           | °C (°F) <sup>1,2</sup> | -41 (-42)            | -28 (-18)            | -27 (-17)            |
| Pour Point                           | °C (°F)                | -70 (-94)            | -65 (-85)            | -65 (-85)            |
| Surface Tension at 25°C (77°F)       | dynes/cm               | 20.8                 | 20.9                 | 21.0                 |
| Volatile Content, at 150°C (302°F)   | percent                | 0.3                  | 0.02                 | 0.07                 |
| Viscosity Temperature Coefficient    |                        | 0.59                 | 0.60                 | 0.60                 |
| Coefficient of Expansion             | cc/cc/°C               | 0.00104              | 0.00096              | 0.00096              |
| Thermal Conductivity at 50°C (122°F) | g cal/cm·sec·°C        |                      | 0.00037              |                      |
| Solubility Parameter <sup>3</sup>    |                        | 7.3                  | 7.4                  | 7.4                  |
| Solubility in Typical Solvents       |                        |                      |                      |                      |
| Chlorinated Solvents                 |                        | High                 | High                 | High                 |
| Aromatic Solvents                    |                        | High                 | High                 | High                 |
| Aliphatic Solvents                   |                        | High                 | High                 | High                 |
| Dry Alcohols                         |                        | Poor                 | Poor                 | Poor                 |
| Water                                |                        | Poor                 | Poor                 | Poor                 |
| Fluorinated Propellants              |                        | High                 | High                 | High                 |
| Dielectric Strength at 25°C (77°F)   | volts/mil              | 400                  | 400                  | 400                  |
| Volume Resistivity at 25°C (77°F)    | ohm-cm                 | 1.0x10 <sup>15</sup> | 1.0x10 <sup>15</sup> | 1.0x10 <sup>15</sup> |
|                                      |                        | <b>350 cSt</b>       | <b>500 cSt</b>       | <b>1,000 cSt</b>     |
| Appearance                           |                        | Crystal clear        | Crystal clear        | Crystal clear        |
| Specific Gravity at 25°C (77°F)      |                        | 0.969                | 0.970                | 0.970                |
| Refractive Index at 25°C (77°F)      |                        | 1.4034               | 1.4035               | 1.4035               |
| Color, APHA                          |                        | 5                    | 5                    | 5                    |
| Flash Point, Open Cup                | °C (°F)                | > 326 (> 620)        | > 326 (> 620)        | > 326 (> 620)        |
| Acid Number, BCP                     |                        | Trace                | Trace                | Trace                |
| Melt Point                           | °C (°F)                | -26 (-15)            | -25 (-13)            | -25 (-13)            |
| Pour Point                           | °C (°F)                | -50 (-58)            | -50 (-58)            | -50 (-58)            |

1. The melt point temperature is a typical value and may vary somewhat due to molecular distribution (especially 50 cSt). If the melting point is critical to your application, then several lots should be thoroughly evaluated.
2. Due to different rates of cooling, this test method may yield pour points lower than the temperature at which these fluids would melt.
3. Fedors Method: R.F. Fedors, Polymer Engineering and Science, Feb. 1974.

## Typical Properties (Cont.)

| Property                             | Unit            | Result               |                      |                      |
|--------------------------------------|-----------------|----------------------|----------------------|----------------------|
|                                      |                 | 350 cSt              | 500 cSt              | 1,000 cSt            |
| Surface Tension at 25°C (77°F)       | dynes/cm        | 21.1                 | 21.2                 | 21.2                 |
| Volatile Content, at 150°C (302°F)   | percent         | 0.15                 | 0.11                 | 0.11                 |
| Viscosity Temperature Coefficient    |                 | 0.60                 | 0.61                 | 0.61                 |
| Coefficient of Expansion             | cc/cc/°C        | 0.00096              | 0.00096              | 0.00096              |
| Thermal Conductivity at 50°C (122°F) | g cal/cm·sec·°C |                      | 0.00038              | 0.00038              |
| Solubility Parameter                 |                 | 7.4                  | 7.4                  | 7.4                  |
| Solubility in Typical Solvents       |                 |                      |                      |                      |
| Chlorinated Solvents                 |                 | High                 | High                 | High                 |
| Aromatic Solvents                    |                 | High                 | High                 | High                 |
| Aliphatic Solvents                   |                 | High                 | High                 | High                 |
| Dry Alcohols                         |                 | Poor                 | Poor                 | Poor                 |
| Water                                |                 | Poor                 | Poor                 | Poor                 |
| Fluorinated Propellants              |                 | High                 | High                 | High                 |
| Dielectric Strength at 25°C (77°F)   | volts/mil       | 400                  | 400                  | 400                  |
| Volume Resistivity at 25°C (77°F)    | ohm-cm          | 1.0x10 <sup>15</sup> | 1.0x10 <sup>15</sup> | 1.0x10 <sup>15</sup> |

## Description

XIAMETER™ PMX-200 Silicone Fluid, 50–1,000 cSt is a polydimethylsiloxane polymer manufactured to yield essentially linear polymers in a wide range of average kinematic viscosities.

The viscosities generally used in formulating polishes are between 100 and 30,000 cSt. To obtain optimum results, in terms of ease of application and depth of gloss, it is preferable to use a blend of a low-viscosity fluid and a high-viscosity fluid (e.g. 3 parts XIAMETER™ PMX-200 Silicone Fluid 100 cSt and 1 part XIAMETER™ PMX-200 Silicone Fluid 12,500 cSt). The low-viscosity silicone fluid acts as a lubricant to make polish application and rubout easier, whereas the high-viscosity silicone fluid produces a greater depth of gloss. Since these polymers are inherently water-repellent, they will cause water to bead up on a treated surface rather than penetrate the polish film.

## How to Use

XIAMETER™ PMX-200 Silicone Fluid, 50–1,000 cSt is highly soluble in organic solvents such as aliphatic and aromatic hydrocarbons, and the halocarbon propellants used in aerosols. The fluid is easily emulsified in water with standard emulsifiers and normal emulsification techniques. XIAMETER™ PMX-200 Silicone Fluid, 50–1,000 cSt is insoluble in water and many organic products. Additive quantities as small as 0.1% may suffice where XIAMETER™ PMX-200 Silicone Fluid, 50–1,000 cSt is to be used as a surface agent or for de-soaping creams and lotions. However, 1–10% is needed for applications such as hand creams and lotions to form a more uniform film and effective barrier.

**Handling  
Precautions**

XIAMETER™ PMX-200 Silicone Fluid, 50–1,000 cSt may cause temporary eye discomfort.

PRODUCT SAFETY INFORMATION REQUIRED FOR SAFE USE IS NOT INCLUDED IN THIS DOCUMENT. BEFORE HANDLING, READ PRODUCT AND SAFETY DATA SHEETS AND CONTAINER LABELS FOR SAFE USE, PHYSICAL AND HEALTH HAZARD INFORMATION. THE SAFETY DATA SHEET IS AVAILABLE ON THE DOW WEBSITE AT DOW.COM, OR FROM YOUR DOW SALES APPLICATION ENGINEER, OR DISTRIBUTOR, OR BY CALLING DOW CUSTOMER SERVICE.

**Usable Life and  
Storage**

Product should be stored at or below 60°C (140°F) in the original unopened containers.

**Limitations**

This product is neither tested nor represented as suitable for medical or pharmaceutical uses.

Not intended for human injection. Not intended for food use.

**Health and  
Environmental  
Information**

To support customers in their product safety needs, Dow has an extensive Product Stewardship organization and a team of product safety and regulatory compliance specialists available in each area.

For further information, please see our website, [dow.com](http://dow.com) or consult your local Dow representative.

**Disposal  
Considerations**

Dispose in accordance with all local, state (provincial) and federal regulations. Empty containers may contain hazardous residues. This material and its container must be disposed in a safe and legal manner.

It is the user's responsibility to verify that treatment and disposal procedures comply with local, state (provincial) and federal regulations. Contact your Dow Technical Representative for more information.

**Product  
Stewardship**

Dow has a fundamental concern for all who make, distribute, and use its products, and for the environment in which we live. This concern is the basis for our product stewardship philosophy by which we assess the safety, health, and environmental information on our products and then take appropriate steps to protect employee and public health and our environment. The success of our product stewardship program rests with each and every individual involved with Dow products - from the initial concept and research, to manufacture, use, sale, disposal, and recycle of each product.

**Customer Notice**

Dow strongly encourages its customers to review both their manufacturing processes and their applications of Dow products from the standpoint of human health and environmental quality to ensure that Dow products are not used in ways for which they are not intended or tested. Dow personnel are available to answer your questions and to provide reasonable technical support. Dow product literature, including safety data sheets, should be consulted prior to use of Dow products. Current safety data sheets are available from Dow.

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